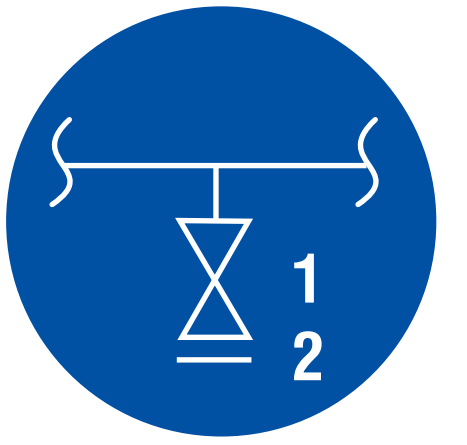


10 PROCESS SAFETY FUNDAMENTALS

01

Always use 2 barriers for hydrocarbon & chemical drains & vents.



02

Do not leave an open drain unattended.



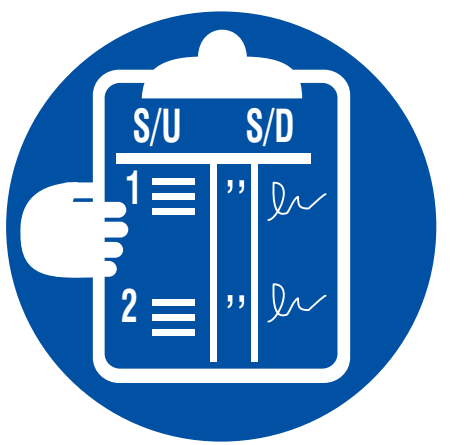
03

Take interim mitigating measures in case of failure of safety critical equipment.



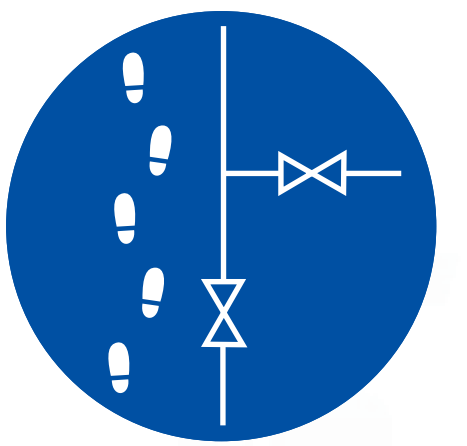
04

Follow procedure & sign off after each step.



05

Walk the line - verify and validate any line-up change.



06

Do not make a change without proper MOC.



07

Verify for completeness of tightness after maintenance work.



08

Always check that equipment is pressure-free and provide safe isolation before starting maintenance work.



09

Perform MOC & install backflow protection when connecting utilities to process.



10

Always follow the Critical Alarm Escalation protocol and Operator Response in an event of a critical alarm.

